

The image shows the cover of a report. On the left, there is a photograph of a white offshore wind turbine. The nacelle has a red safety railing and the text 'DOOSAN' and 'DS205-8MW' printed on it. The background of the cover is a deep blue gradient. Overlaid on this are several abstract shapes: a light blue diagonal band, a bright green diagonal band, and a darker blue wavy shape. The text is positioned in the upper right area.

***DOOSAN*** Enerbility

**Green Bond  
Allocation Report**

**June 2024**

## Doosan Enerbility's ESG Strategy and Roadmap

Doosan Enerbility established its vision of making unremitting efforts to achieve sustainable growth and operating an eco-friendly business and has been steadily implementing the plans since then. To this end, we have selected acceleration of the transition to low-carbon energy, 2050 Carbon Reset to establish an eco-friendly workplace and strengthening of the ESG management system, which involves enhancing the company's capabilities through implementation of ESG practices.



Endeavoring Toward a Sustainable & Green Future 2050

Vision



Focus Areas

Accelerating the transition to low-carbon energy

2050 Carbon Re:SET

Strengthening the ESG management system

Detailed Goals

Early realization of expansion plan for new growth driver businesses

Increase renewable energy procurement

ESG accountability aligned with performance

Improve sustainability of products/technologies

Optimize operations and apply new production technologies

Strengthen communication with stakeholders

Guiding Philosophy

Doosan Credo



## Overview of the Green Bond Issuance

Issuer	Doosan Enerbility Co Ltd
ISIN	XS2644967304
Format	RegS
ESG Label	Green
Tenor	3-Year
Issue Size	USD\$300 million
Pricing Date	July 10, 2023
Maturity Date	July 17, 2026
Coupon	5.500%
Use of Proceeds	Finance and/or refinance, in whole or in part, new or existing Eligible Green Projects in accordance with the Doosan Enerbility Green Finance Framework ( <a href="#">link</a> )
Second Party Opinion	S&P Global ( <a href="#">link</a> )
% of Proceeds Allocated to Eligible Projects	<p>A donut chart with a solid blue ring representing 100% of the proceeds. A legend to the right shows a blue square next to the text 'Fully Allocated'. The number '100%' is printed at the bottom of the donut ring.</p>

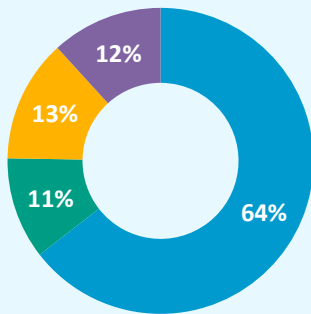


## Allocation Reporting

- As of the reporting date, 100% the proceeds of the USD\$300 million Green Bond were fully allocated to Eligible Green Projects as defined in the Doosan Enerbility Green Finance Framework
- 97% of the proceeds are used for refinancing (i.e. proceeds allocated on or before the issuance year)

### 2023 USD\$300 million Green Bond Issuance

#### Allocation by Eligible Categories







- Renewable Energy - Wind
- Renewable Energy - R&D on Wind Turbine
- Energy Efficiency - Renewable Energy Storage
- Pollution Prevention and Control - Recycling and Recovery of Waste Batteries

#### Summary of the Allocation Information

Eligible Category	No. of Projects	Proceeds Allocated (USD m)	Percentage by Eligible Categories (%)
Renewable Energy - Wind	11	194	64%
Renewable Energy - R&D for Wind	4	32	11%
Energy Efficiency - Renewable Energy Storage	1	39	13%
Pollution Prevention and Control - Recycling and Recovery of Waste Batteries	1	35	12%
<b>Total</b>	<b>17</b>	<b>300</b>	<b>100%</b>

## Impact Reporting

Eligible Category	Supporting SDG	Impact Per Green Bond Proceeds Allocated
<b>Renewable Energy</b> - Wind		<ul style="list-style-type: none"> <li>Total installed capacity of wind turbines produced: <b>113 MW</b></li> <li>Total installed capacity of wind turbines repaired and maintained: <b>111 MW</b></li> </ul>
<b>Renewable Energy</b> - R&D for Wind		<b>R&amp;D Outcome:</b> <ul style="list-style-type: none"> <li>Developed 8 MW floating and offshore large-capacity wind power model</li> <li>Developed 5.5 MW wind power model</li> <li>Developed mass production technology for 8 MW wind turbine</li> </ul>
<b>Energy Efficiency</b> - Renewable Energy Storage		<ul style="list-style-type: none"> <li>Total battery capacity (for renewable): <b>97 MW</b></li> </ul>
<b>Pollution Prevention and Control</b> - Recycling and Recovery of Waste Batteries		<ul style="list-style-type: none"> <li>Expected capacity to process waste battery materials for lithium recovery: <b>2,962 tons</b> per year</li> </ul>

## Case Study

### Renewable Energy: 100MW Jeju Hallim Offshore Wind Farm

The Jeju Hallim Offshore Wind Farm project is set up near the waters of Hallim Port, which is located in the Northwest region of Jeju island in Korea.

Doosan handles the manufacturing, supply and maintenance of the wind turbines. 18 units of 5.5MW wind turbine model will be installed in 100MW Jeju Hallim Offshore Wind Farm. The 5.5 MW offshore wind turbine being supplied by Doosan is a large-sized product with a blade that is 68 meters long. It is designed so that it can withstand even severe windstorms with a wind speed of up to 70 m/s.

The project is not only Korea’s largest offshore wind farm project, but it is also the first offshore wind farm project to be pursued in Korea since the government announced its Renewable Energy 3020 Plan.

